

# Colours & Powder Coating

## Introduction

Polyester powder coating is a surface finish applied to shutters and retractable gates in a solid, powder form after careful pretreatment of the surface. The coating is fused by heat to produce a continuous film and curing of the coating gives its design properties. The result is a high performance finish that delivers exceptional corrosion protection, durability and resistance to yellowing making it suitable for both interior and exterior use. The process is virtually emission free, so is environmentally friendly.

## Features

- Typically 60-80 Microns coating thickness
- Excellent corrosion protection
- Superior colour stability
- Tough yet highly flexible

Extruded profiles and the aluminium shutter box profiles are powder coated in a satin finish (unless stated otherwise).

## Gloss Levels

**Gloss (80% +/-5%):** A highly reflective smooth surface. Gloss surfaces due to their highly reflective appearance tend to highlight surface imperfections.

**Satin (65% +/-5%):** A satin finish is not as reflective as the gloss finish and because of this is less likely to show any surface imperfections. Satin finishes also provide a good surface for cleaning and resisting abrasion. Unless stated otherwise this is the standard finish supplied.

**Matt (30% +/-5%):** A matt finish due to the low gloss level is very good at concealing surface imperfections. Due to the textured finish the surface is more difficult to clean than a surface with a higher gloss level.

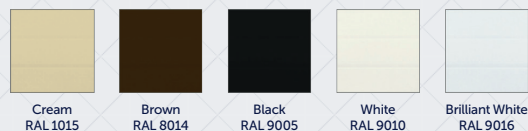
## Notes:

All colours are supplied in Satin as standard, Matt & Gloss are available.

Bands Standard, A and B are available on gates as standard. Other RAL and BS colours are available.

Please note: We cannot powder coat SeceuroShield 150.

## Standard Colours



## Band A



## Band B



## Band C

